

WORK ORDER 2012-17

Date opened: 30 May 2012

Project: Quick Release Cargo Basket Mounting Beams
Type: Robinson R44 Series

Batch Quantity: 10 Sets LH Mounting Beams

Approval: SH10-48
Drawing List: DCL906-11

Fabrication and Assembly Drawing(s)	Description
90630, Rev. 1	Forward Beam Ass'y
90631, Rev. 2	Aft Beam Ass'y

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	Y ✓
Document Control List revision level matches (or exceeds) STC:	Y ✓
Drawings revision levels match Document Control List:	Y ✓
Purchase order or Work order source is recorded for each part/ass'y:	Y ✓
Tests and inspections specifically called out on drawings are complete:	Y N/A
Release tags associated with all fabricated parts are attached:	Y
All mounting hardware and supplies are included:	Y

List all non-conformities raised: _____

Welder Signature: _____ Date: _____

Inspector Signature: _____ Date: _____

Drawing: 90630 Revision 1
 Assembly: 90630-01 Forward Beam Ass'y (Quick-Release)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
10 Total	90630-01-02	LH Forward Beam Assembly			
1	90630-02	Tube	304 Stainless, 1x2x0.0.065 tube	11128	
1	90630-03-02	LH Down Tube	304 Stainless, 1x1x0.065 tube	12018	
1	90630-04	Support	304 Stainless, 3/4" x 0.065 tube	11079	
2	90630-05	Ring	304 Stainless, 7/8" x 0.065 tube	10114	
1	90630-06	Bushing	304 Stainless, 5/8" x 0.120 tube	11079	
1	90630-07	Cap	304 Stainless, 0.048" Sheet	10037	
1	90630-08	Cap	304 Stainless, 0.048" Sheet	10037	
1	90630-09	Cap	304 Stainless, 0.048" Sheet	10037	
2	90630-11-02	LH Hook	304 Stainless, 2x1x0.12 tube	11129	
1	90630-12	Hose	Commercial 3/4" Heater Hose	Commercial	
1	90630-13	Gusset	304 Stainless, 1x2x0.0.065 tube	11128	
1	69830-16	Strap	304 Stainless, 0.105" Sheet	10036	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Powder Coat	Drawing 90630			
Final Inspection	Drawing 90630			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

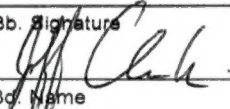
Drawing: **90631** Revision 2
 Assembly: **90631-01** Aft Beam Ass'y (Quick-Release)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
10 Total	90631-01-00	Aft Beam Assembly			
1	90631-02	Tube	304 Stainless, 1x2x0.0.065 tube	11128	
1	90631-03	Down Tube	304 Stainless, 1x2x0.0.065 tube	11128	
1	90630-04	Support	304 Stainless, 3/4" x 0.065 tube	11079	
2	90630-05	Ring	304 Stainless, 7/8" x 0.065 tube	10114	
1	90630-06	Bushing	304 Stainless, 5/8" x 0.120 tube	11079	
1	90630-07	Cap	304 Stainless, 0.048" Sheet	10037	
1	90630-08	Cap	304 Stainless, 0.048" Sheet	10037	
1	90630-09	Cap	304 Stainless, 0.048" Sheet	10037	
2	90631-10	Pad	304 Stainless, 1x0.125 Bar	12018	
1	90630-12	Hose	Commercial 3/4" Heater Hose	Commercial	
1	69830-16	Strap	304 Stainless, 0.105" Sheet	10036	
1	69830-17	Block	304 Stainless, 3/16" x 3/4" Bar	9011	
1	69830-11	Guide	304 Stainless, 3/4" x 0.065" Rnd. Tube	11079	
1	69830-21	Stop	6061-T6 Aluminum, 5/8" Rod	11070	
1	69830-22	Knob	6061-T6 Aluminum, 3/4" Rod	11070	
1	69830-23	Spring	15mm x 70 mm Spring	11041	
1	#10-32	Screw	Stainless Steel, Commercial	11062	
1	MS21044C3	Nut		11088	

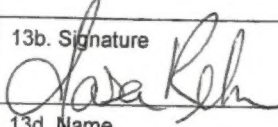
Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Powder Coat	Drawing 90631			
Final Inspection	Drawing 90631			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.		
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2012-17		
6. Item 1. 2.	7. Description LH Forward Beam Aft Beam	8. Part Number 90630-01-02 90631-01-00	9. Qty. 1 1	10. Serial/Batch No. N/A	11. Status/Work New		
12. Remarks							
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				<div style="border: 1px solid black; padding: 5px;"> 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. </div>			
13b. Signature 		13c. Approved Organization Number AMF 73-04		<div style="border: 1px solid black; padding: 5px;"> 14b. Signature <div style="border: 1px solid black; height: 40px; width: 100%;"></div> </div>		<div style="border: 1px solid black; padding: 5px;"> 14c. Approved Organization Number <div style="border: 1px solid black; height: 40px; width: 100%;"></div> </div>	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 01 Apr 2013		<div style="border: 1px solid black; padding: 5px;"> 14d. Name <div style="border: 1px solid black; height: 40px; width: 100%;"></div> </div>		<div style="border: 1px solid black; padding: 5px;"> 14e. Date (dd/mmm/yyyy) <div style="border: 1px solid black; height: 40px; width: 100%;"></div> </div>	
Installer Responsibilities							
<p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>							

0451

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. 2018-0194		
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice None		
6. Item 1.	7. Description LH Forward Beam	8. Part Number 90630-01-02	9. Qty. 1	10. Serial/Batch No. WO 2012-17	11. Status/Work New		
12. Remarks Certification data: TCCA STC SH10-48; FAA STC 02991NY							
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12. Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.				
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number	
13d. Name Jason Rekve - AD01		13e. Date (dd/mm/yyyy) 27 July 2018		14d. Name		14e. Date (dd/mm/yyyy)	
Installer Responsibilities							
This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.							

SKYRYSE AVIATION



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:

1

PN:

9063-01-02

Aircraft:

Robinson

Model: R44

Description:

L.H. Forward Beam

Supplier:

Aero Design

Color:

White

WO#:

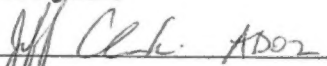
2012-17

PO# N/A



WO# 2012-17

[illegible]

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2012-17	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	LH Forward Beam	90630-01-02	1	N/A	New	
2.	Aft Beam	90631-01-00	1			
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.						
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke – AD02		13e. Date (dd/mmm/yyyy) 21 Dec 2015		14d. Name		14e. Date (dd/mmm/yyyy)
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

ADVANCED AIR

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. 2017-0080
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2012-17
6. Item	7. Description LH Forward Beam	8. Part Number 90630-01-02	9. Qty. 1	10. Serial/Batch No. NSN	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12. Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke – AD02		13e. Date (dd/mm/yyyy) 13 Feb 2017		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mm/yyyy)	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

HEU POLAND



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:

1

PN:

90631-01-00

Aircraft:

Robinson

Model: R44

Description:

AFT Beam

Supplier:

Aero Design

Color:

White


WO#:

2013-59

PO# N/A

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. 2017-0081
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-59
6. Item	7. Description Aft Beam	8. Part Number 90631-01-00	9. Qty. 1	10. Serial/Batch No. NSN	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature  AD 73-04 02		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke – AD02		13e. Date (dd/mm/yyyy) 13 Feb 2017		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mm/yyyy)	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

HELI POLAND

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. 2018-0010
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2012-17
6. Item 1.	7. Description Aft Beam	8. Part Number 90631-01-00	9. Qty. 1	10. Serial/Batch No. NSN	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke – AD02		13e. Date (dd/mm/yyyy) 15 Jan 2018		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mm/yyyy)	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

ALASKA CHANNEL



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 90631-01-00

Aircraft: Robinson

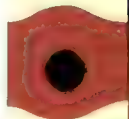
Model: R44

Description: AFT Beam

Supplier: Aero Design

Color: White

WO#: ~~2011-38~~ 2012-17 80 PO# N/A



12 JAN 2018



Aero Design

Parts Distribution Sheet

Description: Beam Pin

WO# 2012-17

[illegible]



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 9063-01-02

Aircraft: Robinson

Model: R44

Description: L.H. Forward Beam

Supplier: Aero Design

Color: White

WO#: 2012-17

PO# N/A

Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: L.H. FORWARD BEAM

Manufacturer: AERO DESIGN

Part No.: 92630-01-02 Serial / Batch No.: 4/K

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2012-17

Remaining Tasks to be Performed: NONE

Signature: C Carpenter

Date: Aug 13 / 13 Lic. No. / ACA AD04

Serviceable



Aero Design Ltd.

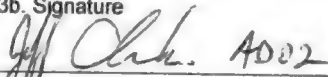
9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

Serviceable

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2012-17	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	LH Forward Beam	90630-01-02	1	N/A	New	
2.	Aft Beam	90631-01-00	1			
12. Remarks Black						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.						
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 21 Mar 2014		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

AA/CH2000A

1. Approving Civil Aviation Authority/Country Transport Canada		2 AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2012-17	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	LH Forward Beam	90630-01-02	1	N/A	New	
2.	Aft Beam	90631-01-00	1			
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation <input type="checkbox"/> Non approved design data specified in block 12.						
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 21 Aug 2012		14d. Name		14e. Date (dd/mmm/yyyy)
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown</p>						

BAILEY

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. 2018-0150	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice PO2_180608_001A	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	LH Forward Beam	90630-01-02	1	WO 2012-17	New	
2.	Aft Beam	90631-01-00	1	WO 2012-17		
12. Remarks Certification data: TCCA STC SH10-48; EASA STC 10050758 Black						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature <i>Jeff Clarke</i> AD 73-04 02		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke – AD02		13e. Date (dd/mmm/yyyy) 14 June 2018		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

PERGAM SUISSE



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: HOSE (634x1) No. of pieces: 8

Manufacturer: AERO DESIGN

Part No.: 90630-12 Serial/Batch No.: FC 17046

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: N/A

Remaining Tasks to be Performed: NONE

Signature: [Signature]

Date: 02 MAY 2017 Lic. No. / SCA 4002

Serviceable



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

Serviceable

- 2 Sent to Hank Swan 02 MAY 2017
- 2 used for Alaska Chance 12 JAN 2018
- 2 used for Kallax Flagg 14 JUNE 2018
- 2 used for Airgen Suisse 14 JUNE 2018



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:

1

PN:

9063 ~~9063~~-01-02

Aircraft:

90630

Robinson

Model: R44

Description:

L.H. Forward Beam

Supplier:

Aero Design

Color:

White

WO#:

2012-17

PO# N/A



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:

1

PN:

90631-01-00

Aircraft:

Robinson

Model: R44

Description:

AFT Beam

Supplier:

Aero Design

Color:

White

WO#:

~~2011-38~~

2012-17
~~2013-54~~ 9C PO# N/A

Aero Design

Parts Distribution Sheet

PERGAM

14 JUNE 2018

Description: Beam Pin

WO#[illegible]

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. 2017-0171
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2012-17
6. Item 1.	7. Description Aft Beam	8. Part Number 90631-01-00	9. Qty. 1	10. Serial/Batch No. NSN	11. Status/Work New
12. Remarks Black					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature  AD 73-04 02		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke – AD02		13e. Date (dd/mmm/yyyy) 02 May 2017		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

HANK SWAN



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: AFT BEAM No. of pieces: 1

Manufacturer: AERO DESIGN LTD.

Part No.: 90631-01-00 Serial/Batch No.: NSN

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2012-17

Remaining Tasks to be Performed: ASSEMBLY

Signature: [Signature]

Date: 06 APR 2017 Lic. No. / SCA AD002

In Process



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

In Process



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 90631-01-00

Aircraft: Robinson

Model: R44

Description: AFT Beam

Supplier: Aero Design

Color: White 2013-17

WO#: ~~2011-38~~ 2013-56 JC

PO# N/A 30 Mar 2017

Sent for
re-powder black

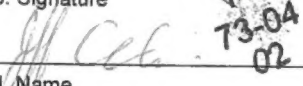
Aero Design

Parts Distribution Sheet

Description: Beam Pin

WO# 2012-17

[illegible]

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. 2018-0146	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice PO 4063	
6. Item 1.	7. Description Aft Beam	8. Part Number 90631-01-00	9. Qty. 1	10. Serial/Batch No. WO 2012-17	11. Status/Work New	
12. Remarks Certification data: TCCA STC SH10-48; EASA STC 10050758						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke – AD02		13e. Date (dd/mmm/yyyy) 20 June 2018		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

KAWAX FLYG



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:

1

PN:

90631-01-00

Aircraft:

Robinson

Model: R44

Description:

AFT Beam

Supplier:

Aero Design

Color:

White

WO#:

~~2011-38~~

2012-17

PO# N/A

jc





Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:	1	
PN:	90630-01-01	
Aircraft:	Robinson	Model: R44
Description:	R.H. Forward Beam	
Supplier:	Aero Design	
Color:	White	
WO#:	2013-59	PO# N/A

Aero Design

Parts Distribution Sheet

KALLAX FLYG
14 JUNE 2018

Description: Beam Pin

WO#[illegible]